

2015 Log

Date	Topic	Page	Note					
Jan. 6th	Special Option	WL k-2	Add Batten Size for Type E/F					
Jan. 6th	2014 Track Shutter-90 Bifold	WL j1-10/11	Hang Strip for Inside Mount Only					
Jan.15th	Tilt Rod	WL g-1	2½" 3½" 4½"	Maximum Possible Louvers 24 16 12	Height Range 54 3/4" - 57 1/4" 54 3/4" - 58" 54 3/4" - 60"			
Jan. 15 th	Track Shutter-Bypass	WLj2-1~WLj2- 10	Old Track Sh	nutter-Bypass discontinue(delete	page1~10)			
Jan.15 th	Stile Options	WL c-1	Delete Center	Stile				
Jan.22 nd	Frame Style	WL e-6	Update the drawing for French Door Type E/F) Logo Type E/F) For 1/8° & 2 1/2° For 3 1/2° Louver For 4 1/2° Louver Louve					
Jan.23 rd	Closed bypass with 3 tracks	WL j2-5	Header size changed to 7 7/8"					
Jan.26 th	Bifold&Bypass	WL j1-1,6,j2-1	Remove the wording "2014" and just use Bi-fold 180 [™] ? For 90 degree, it will be Bi-fold 90. The bypass section also remove "2014"					
Jan.29 th	Bifold	WL j1-3	Change extension for header supply loose to pre-attached					



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1.	Specialty Shapes	WL 1-1
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n.	Appendix	WL n-1



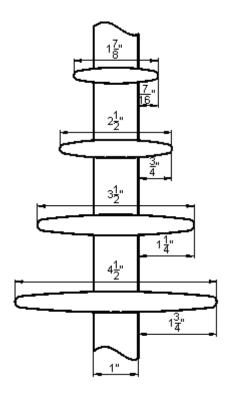
Features and Benefits

- Built around the concept of modern convenience, Woodlore is made of composite wood harvested from well-managed forests and finished with a polypropylene coating that prevents moisture absorption and allows for easy stain removal. It resists cupping, warping and twisting.
- Reinforced engineered stiles Stile core durability reinforced with multiple layers of wood bonded together. The result is a robust support system for shutter panels.
- UV inhibitor protects shutters and home décor from UV rays, prevents color fading and sun damage.
- Woodlore's classic painted colors harmonize brilliantly with any décor. The beauty, durability and quality finish of Woodlore shutters is reasonably priced.
- Multiple stile options are available in various sizes to accommodate different window configurations. Astragal or Rabbet stiles provide a natural light block between panels.
- A wide range of **frames with inserts**, which keep installation screws out of sight for a clean and decorative look, match any style and preference.
- Personalize shutters with **special options**. Choose from fixed louvers, hidden or offset tilt rods, café styles, bay and corner window shutters, track systems and many more.
- Quick and easy on-site assembly and installation with the pre-installed magnets and hinges, pre-mitered frames and slotted keyholes.
- A guarantee of Norman Shutters exemplary quality with a **lifetime limited warranty on** materials and workmanship.



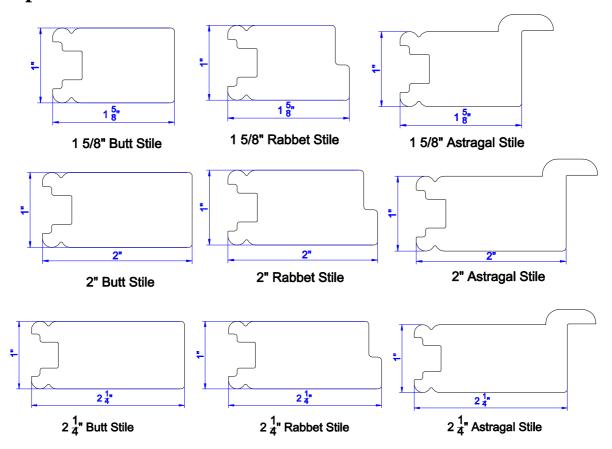
Colors & Louvers

Solid Colors							
001 Pure White 003 Silk White 004 Bright White 006 Pearl 009 Creamy							
Louvers							
Elliptical	1 ½" 2 ½" 3 ½" 4 ½"						



^{*}Surcharge applies. Please see Options and Surcharges page for details.

Stiles Options



Stiles (continued)

Stile between panel closure

Single panel

- I) Panel width < 9"
 - Rabbeted stile (Deco frame, L frame, Z frame and Hang strip beside panel)
 - ° 1 ⁵/₈"
 - ° 2" (default)
 - Butt stile only (Hang strip behind panel)
 - \circ 1 $\frac{5}{8}$ " (Optional for panel width ≤ 12")
 - ° 2" (default)
- II) Panel width > 9"

Butt stile only

- ° 1 ⁵/₈" (Optional for panel width ≤ 12")
- ° 2" (default)



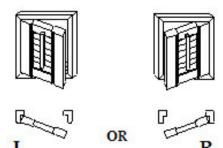
- Rabbet stile
 - \circ 1 ⁵/₈" (Optional for panel width ≤ 12")
 - o 2" (default)
- Astragal stile
 - o 1 ⁵/₈"
 - o 2"



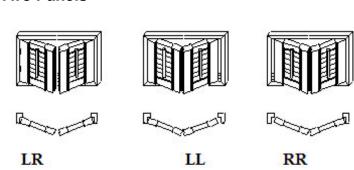


Panel Configurations

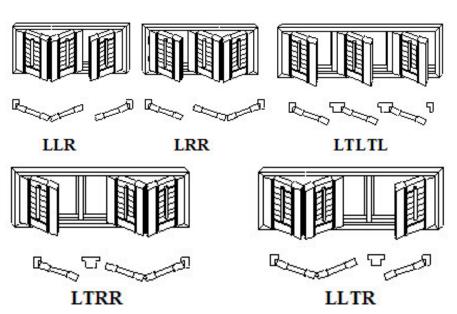
Single Panel



Two Panels

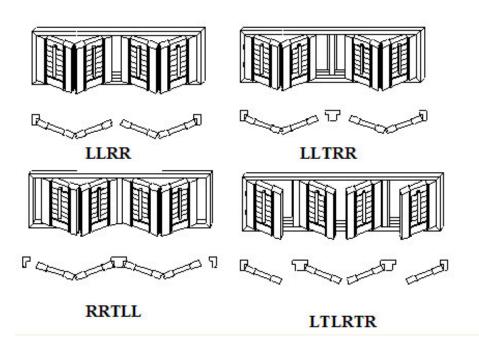


Three Panels

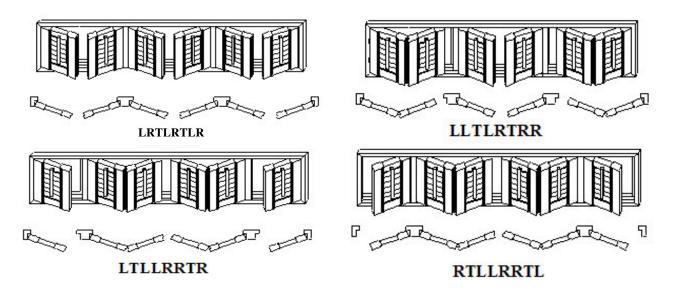


Panel Configurations (continued)

Four Panels

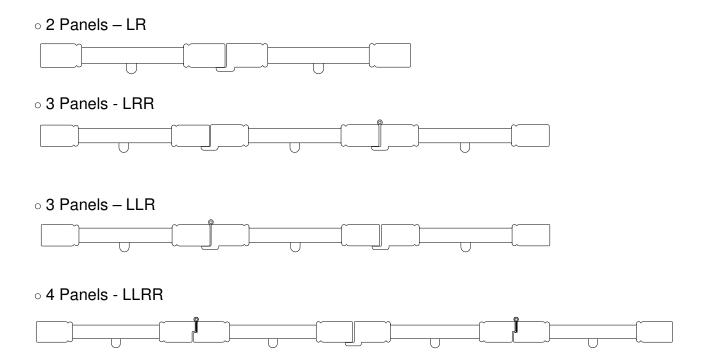


Six Panels

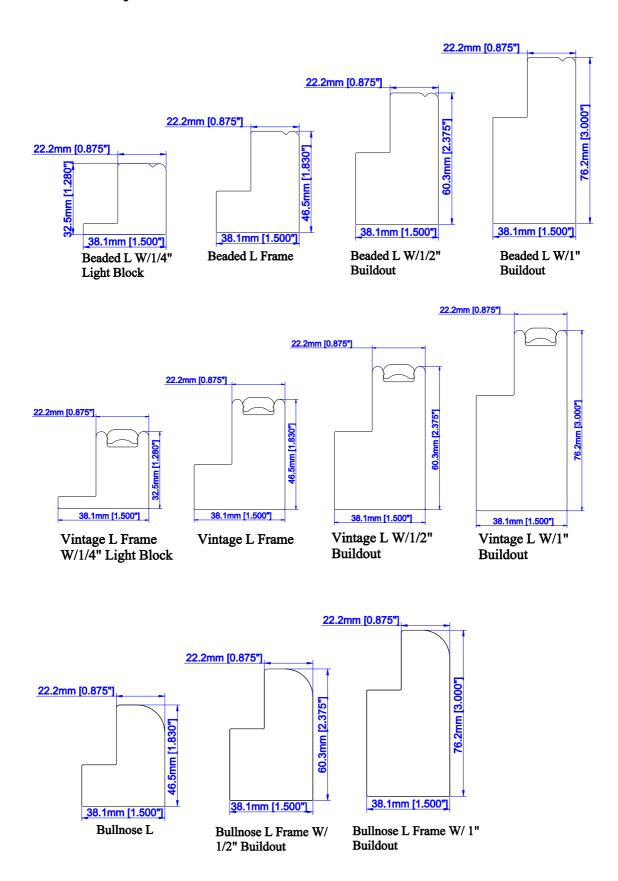




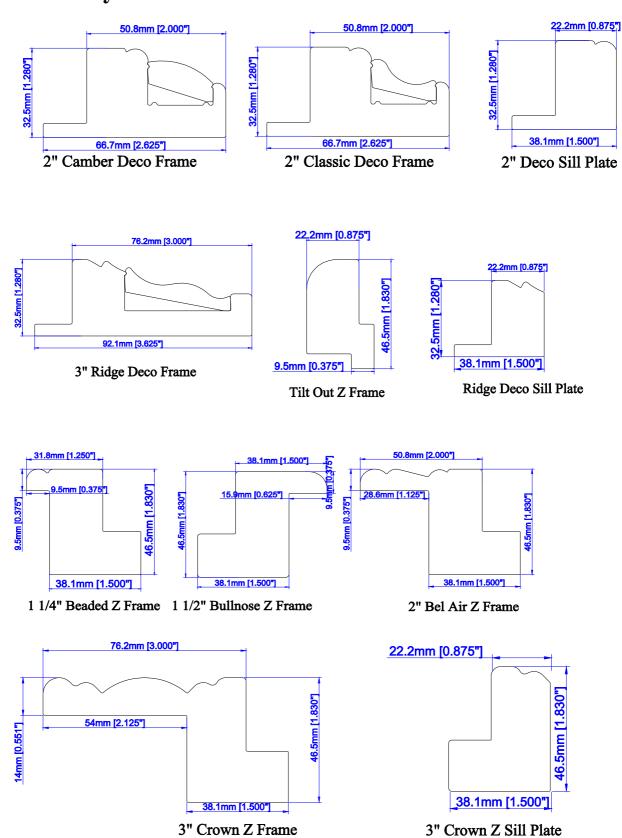
Panel Configurations – Astragal Stile



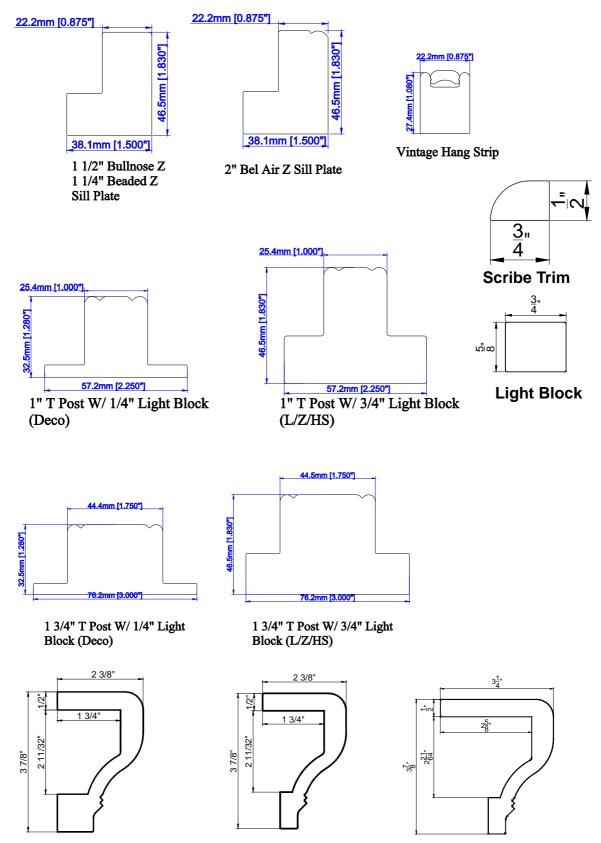




Woodlore Shutters

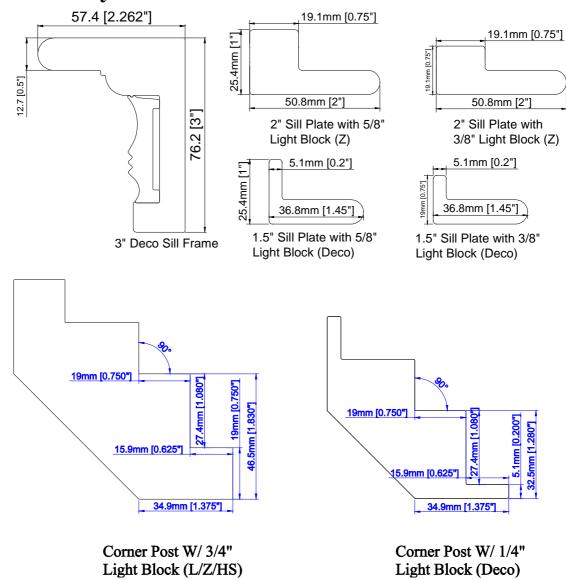


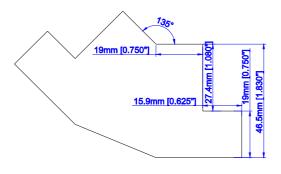




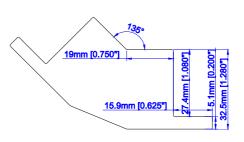
Curved Designer Sill Cap (L) Curved Designer Sill Cap (D/HS) Curved Designer Sill Cap (Z)

Woodlore Shutters



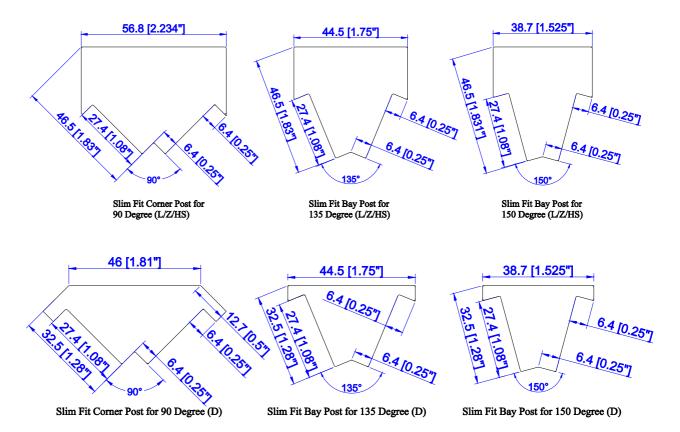


Bay Post W/ 3/4" Light Block (L/Z/HS)



Bay Post W/ 1/4" Light Block (Deco)

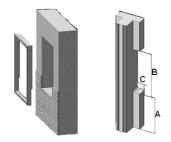




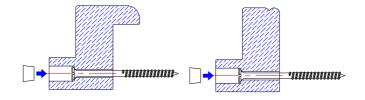
Notch out*:

- o L Frame
- o T Post

Specify dimensions in special instruction box.

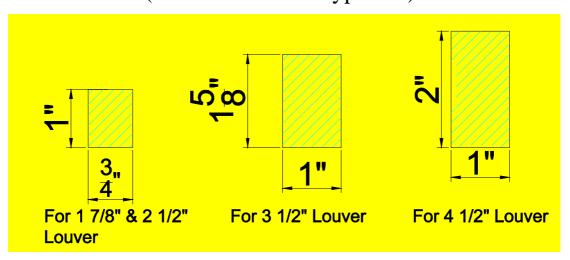


Pre-drill L or Z Frames:





Batten Frame (For French Door Type E/F)





General Product Specifications

Description	<u>Minimum</u>	<u>Maximum</u>
Single Panel Width (Regular)	6"	30" for 2½ ", 3½", 4½ " louver; 24" for 1 % louver
Single Panel Width (Bifold)	6"	24"
Single Panel Width (Bifold Track)	6"	24"
Single Panel Width (for Bypass Panel With Center Stile)	6"	48" for 1 1/8" louver; 50" for 21/2 ", 31/2", 41/2 " louver
Single Panel Height	10"	133"
Shutter Width (Without T Post)	N/A	96" + frame
Shutter Width (With T Post)	N/A	Unlimited (frame pieces exceeding 142" will be spliced)
Shutter Height	N/A	133" + frame

Shutters without bottom supports

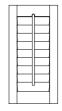
Woodlore Shutters without bottom supports may sag and deform. Therefore, we strongly discourage the use of shutters for this application. We will continue to manufacture these shutters; however, they will not be covered under our warranty and will be subject to the guidelines listed below:

All Woodlore panel configurations:

- You must inform NWF of situations where shutters will not have bottom support when placing the initial order.
- Informing Norman Shutters when placing such orders ensures that the factory will add extra hinges to support the panel. This will reduce the probability of the panels sagging and increase shutter integrity. You must release Norman Shutters from liability in these situations.
- If you fail to notify Norman Shutters that the shutter will be used without bottom support, this will constitute a misapplication of the shutter. Consequently, you will be responsible for the cost of any RGA that is submitted.
- If you want a bifold shutter, a track must be ordered to support the panels. Without a track, Norman Shutters will not manufacture the order even with liability waived.



Tilt Rods



Standard Tilt Rod Default Location

In the middle of the panel on front side (default).

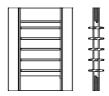


Offset Tilt Rod* Default Location

On the front side of the panel and at 1" from the louver ends on the hinged side.

Optional location: per your request.

InvisibleTilt™ *



Louver tilting system embedded within panel stile. It is not available for $1^7/_8$ " louver. The tilting system is split when the number of louvers exceeds the limits as listed below:

Louver Size	Maximum Possible Louvers	Height Range
21/2"	<mark>24</mark>	54 3/4" – 57 1/4"
3½"	<mark>16</mark>	54 3/4" – 58"
4½"	<mark>12</mark>	54 3/4" – 60"

- For even numbers of louvers, the number of louvers operated by the top and the bottom tilting system will be the same.
- For odd numbers of louvers, the number of louvers operated by the bottom tilting system will be one more than the number of louvers operated by the top tilting system.



Divider Rails

- A divider rail is an extra rail in the middle of the panel.
- Creates two sections in the panel so louvers can be operated independently.
- Strengthens the panel and enhances structural integrity.
- Required for panel heights over 74".

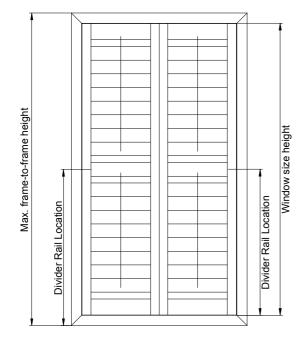
Specifications

- Standard width: 3"
- Default location: center of the panel unless specified otherwise

Measurements:

- Window size:
 - Measure from the bottom of the window to the center of the divider rail.
- Max frame-to-frame:
 - Measure from the bottom of the frame to the center of the divider rail.
- Position:
 - Per customer's specification. However, the divider rail may be adjusted to a lower or higher position, within our allowable deviation, to ensure reinforcement and aesthetics of the shutter.

When placing the order, please clearly specify if the divider rail position needs to line up with that of other shutter divider rails in the same room. Please also refer to the table below for the allowable deviation details.



Divider rail allowable deviations

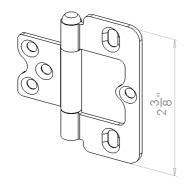
Louver Size	Allowable + Deviation
1중"	3/4"
21/2"	1"
3½"	1½"
4½"	2"



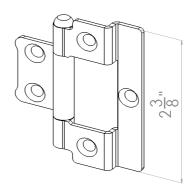
Hardware

Hinges

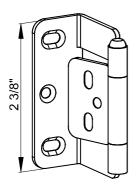
Self-Mortise Hinge



Bi-fold Hinge



L Hinge



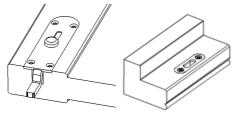
Hinges are available in : Silk White, Bisque, Pearl, Bright Brass, Antique Brass, Black, Nickel plated and Stainless Steel *

WL i-1

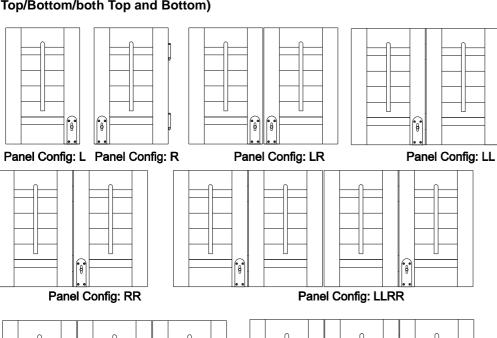
Panel Lock: (not available for 1.625" Stile)

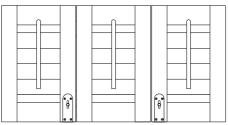
Available Material: All Color: Brush Nickel-Plated

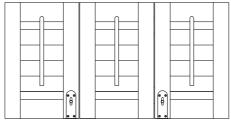


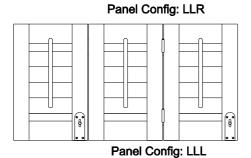


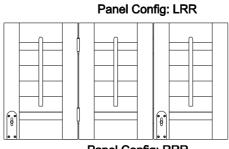
Position: (Only available on Bottom for Track Shutters with Bottom Track; For Regular, available on Top/Bottom/both Top and Bottom)

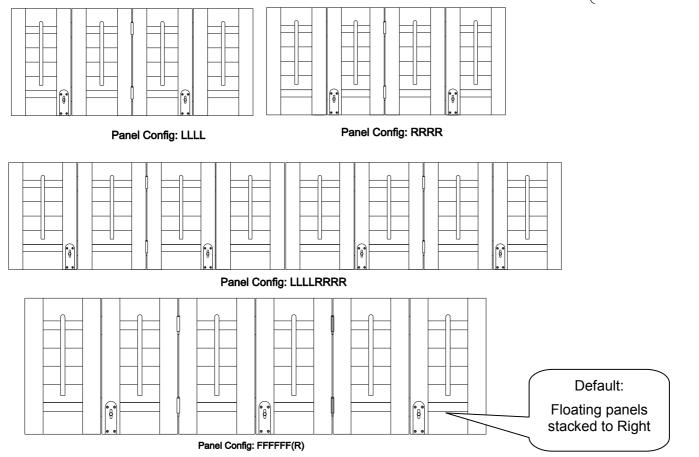






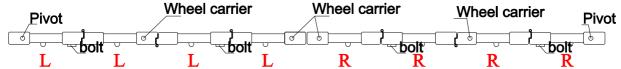






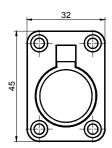
The Panel Lock location for both track system shutters and regular shutters would be the same.

The general principle is that the Panel Lock position will avoid the stile which will install the spring-loaded guide at bottom (same stile as the Wheel carrier).



Ring pull: for easy opening and closing

(Not available for 1.625" Stile)

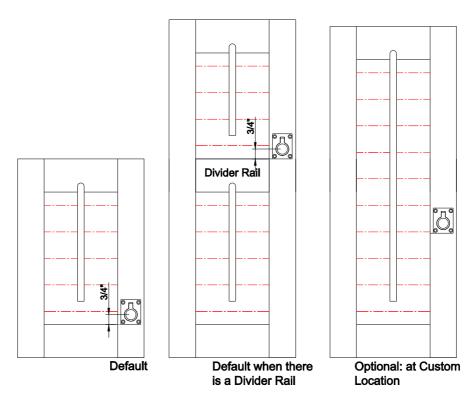


Please note the ring pull finish will match with the hinge finish.

Please see the matching chart below:

Hinge	White	Bisque	Pearl	Black	Nickel	Brushed Nickel	Oil- Rubbed	Antique Brass	Bright Brass	Stainless Steel
Ring Pull	White	Bisque	Pearl	Black	Brushed Nickel	Brushed Nickel	Black	Antique Brass	Bright Brass	Brushed Nickel

Position: For different panel configuration, please refer to the location of Panel Lock to show on which stile the pull will be fixed.

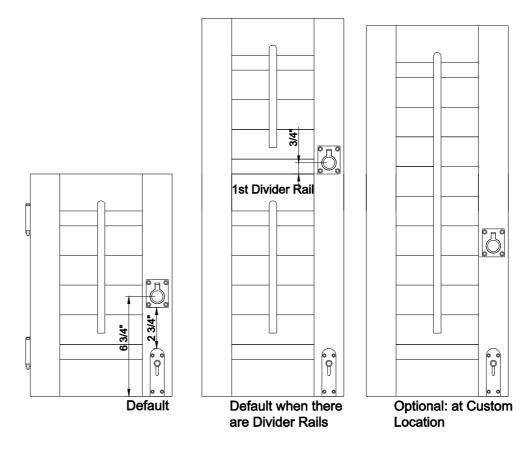


Position:

- A. Above Bottom Rail (Default)
- B. Above 1st Divider Rail (Default when there are Divider Rails)
- C. Custom Location

If both Panel Lock & ring pull are specified, the distance between them is 2 3/4", and the ring pull location is 6 3/4" from the bottom of panel.

When there is no mid rail, ring pull will be just on the top of Panel Lock (2 3/4" above Panel Lock) as default location; if there are mid rails, bottom of ring pull lines up with top of the 1st mid rail as default location.



Position:

- A. 2 3/4" Above Panel Lock (Default when both Ring Pull and Panel Lock are specified)
- B. Above 1st Divider Rail (Default when there are Divider Rails)
- C. Custom Location

Measurements:

- Window size:
 - Measure from the bottom of the window to the center of the ring pull.
- Max frame-to-frame:
- Measure from the bottom of the frame to the center of the ring pull.

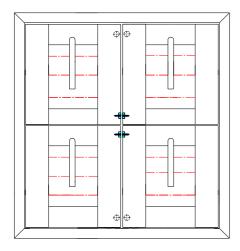


Side Magnet: Only available for Butt and Astragal stile



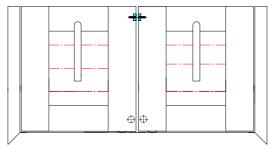
For Shutter with Astragal Stile, Side Magnets will be applied in following situation:

Double Hung shutter but without horizontal T post:
 Side magnets will be applied to the meeting stiles of the L and R panel. (Default)



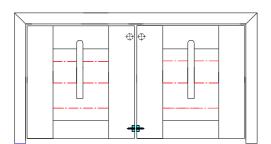
2. Café Shutter

Side magnets will be applied to the meeting stiles of the L and R panel. (Default)



3. No frame or light block or L-shape striker plate on either top or bottom, or if larger than standard top or bottom gap is requested.

Side magnets will be applied to the meeting stiles of the L and R panel. (Optional)





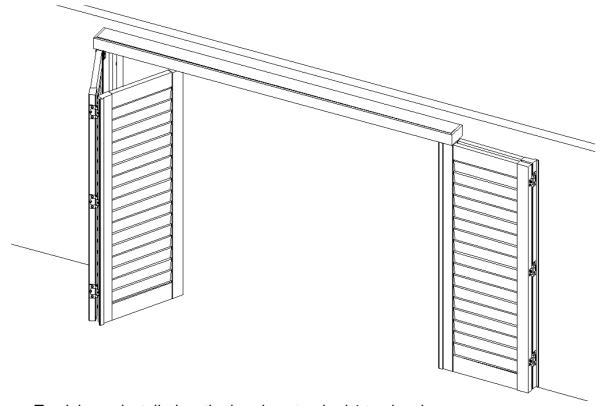
Bi-fold 180TM

Guidelines and Specs:

Description	Nation to a constant			<u>Maximum</u>		
<u>Description</u>	<u>Minimum</u>	1 1/4"	1 - 7"	2½"; 3½"; 4½"		
Single-Panel Width (Bi-fold Track)	6"	N/A	24"	24"		
Single-Panel Width (LLL/RRR)	N/A	N/A	N/A	N/A		
Single-Panel Height	10"	N/A	133"	133"		

Outside Mount

Max frame-to-frame width: window width + 3 1/2" Max frame-to-frame height: window height + 3

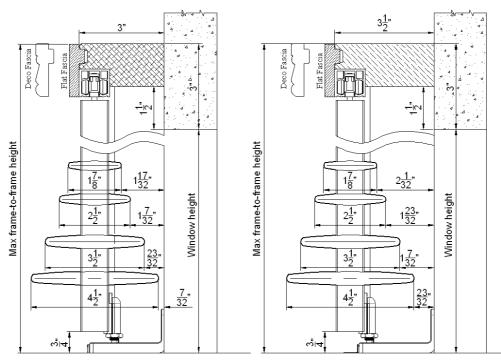


• Track is pre-installed on the header; standard 1 track only.



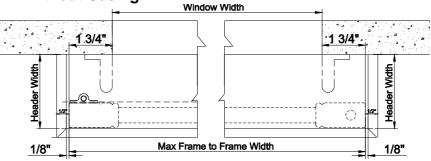
Mounting Options: Outside Mount only

Side View



Top View

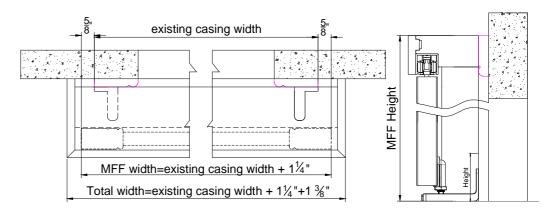
Without Casing:



With Existing Casing:

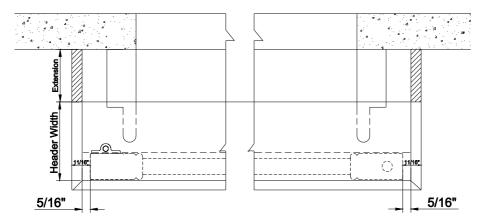


- ♦ Fascia return will protrude the panel about 1/2" for each side.
- ♦ The header will protrude the panel about 1/8" for each side.
- Header, light blocks, and bottom pivot bracket(s) must be installed on a flat surface.

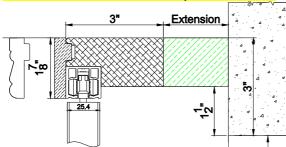




- ♦ Header Extension: Optional
- ♦ Custom extension up to 2" for Header
- ♦ When extension is needed, the header will protrude the panel 5/16" for each side and the fascia return will protrude the panel 11/16" for each side.

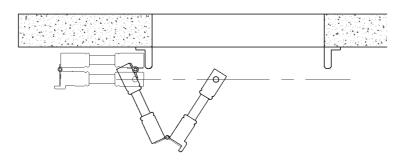


The extension will be pre-attached.

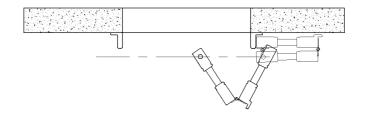


Panel Configuration: Only 2", 2 1/4" astragal and butt stile is available. Center and Rabbet stile is not available.

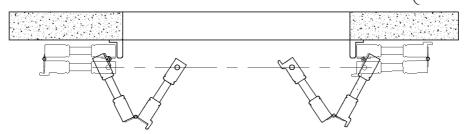
LL



RR



LLRR:



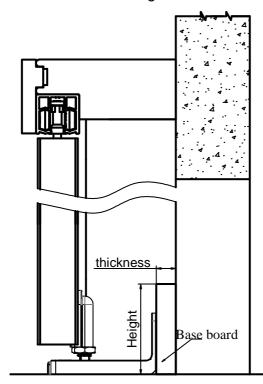
Notes:

If there is no baseboard to the wall, 3" header can be used.

If there is baseboard to the wall, then it should be as below:

- 1. If base board thickness is less or equal to 5/8", 3 1/2" header can be used.
- 2. If base board thickness is over 5/8", it is suggest using the 3" header with build out. And the build out thickness=base board thickness-1/8".

Please see the drawing below:



Woodlore Shutters

180° Bi-fold Track Shutters Framing Materials

Туре	Header Dimension	Top Fascia Dimension	L Shape Light Block Strip Dimension
Header & Top Fascia &	3"	1 7/8"	1 1/2"
Light Block Strip	3 1/2"		2 "

180⁰ Bi-fold Track Shutters Hardware Box

Parts
Wrench
Hinge Pin
Bottom Pivot Bracket
1 ½ " screws for bottom pivot bracket
2 ½ " screws for Frame

Bi-fold 90

Guidelines and Specs:

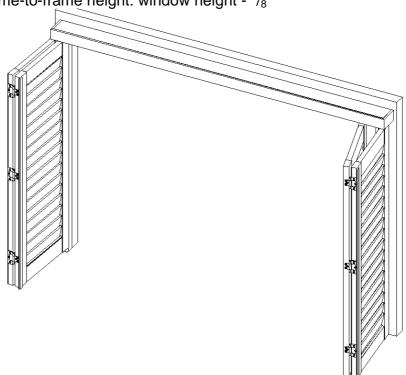
<u>Description</u>	Minimum	<u>Maximum</u>			
	<u>imminiam</u>	1 1/4"	11/8"	2½"; 3½"; 4½"	
Single-Panel Width (Bi-fold Track)	6"	N/A	24"	24"	
Single-Panel Width (Multifold track up to 4 panels)	N/A	N/A	N/A	N/A	
Single-Panel Height	10"	N/A	133"	133"	

Outside Mount

Max frame-to-frame width: window width + 3 1/2" Max frame-to-frame height: window height + 3"

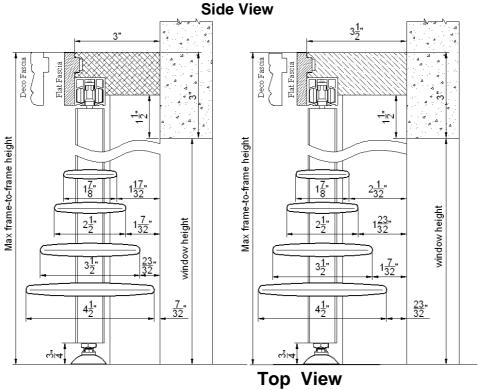
Inside Mount & Semi-Inside Mount

Max frame-to-frame width: window width - 1/8" Max frame-to-frame height: window height - 1/8"



Track is pre-installed on the header; standard 1 track only.

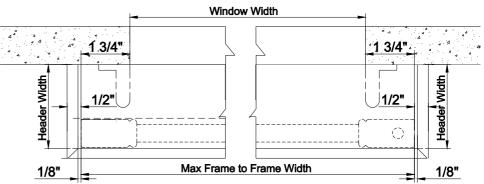
Mounting Options: Outside Mount



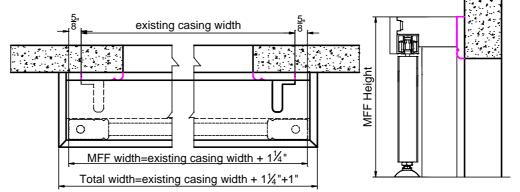
Without Casing:

Note:

- ♦ Fascia return will protrude the panel about 1/2" for each side.
- ♦ The header will protrude the panel about 1/8" for each side.
- ♦ Header, light blocks, and bottom pivot bracket(s) must be installed on a flat surface.



With Existing Casing:



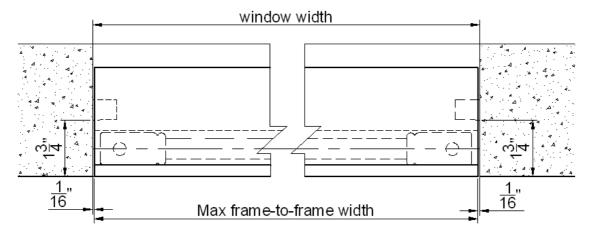


Inside Mount

Side View

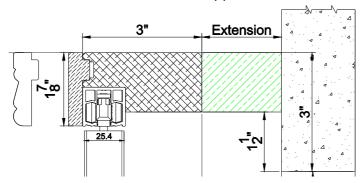
Inside Mount Semi-Inside Mount Deco Fascia Flat Fascia Deco Fascia Gap Gap Max frame-to-frame height = window height - 1/8" Max frame-to-frame height = window height - 1/8" Window height 1<u>17</u>" Window height 1<u>17</u>" 17" $2\frac{1}{2}$ " 17" 23_" 32 23, 32 3<u>1</u>" 3<u>1</u>" 41/2" 7... 32 <u>7</u>., 32 ω<u>l</u>4

Top View

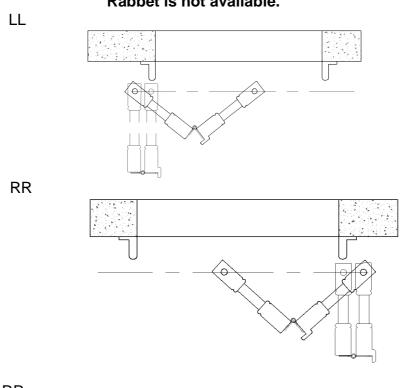


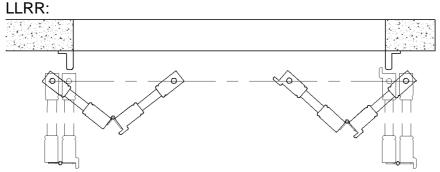


- ♦ Header Extension: Optional.
- ♦ Custom extension up to 2" for Header
- ♦ The extension will be supplied loose with installation screws.

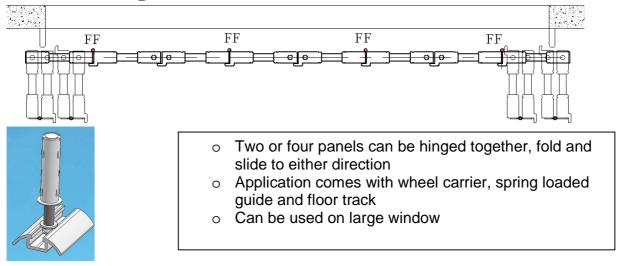


Panel Configuration: Only 2", 2 1/4" astragal and butt stile is available. Center stile and Rabbet is not available.

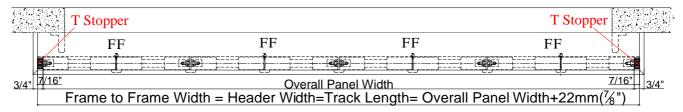




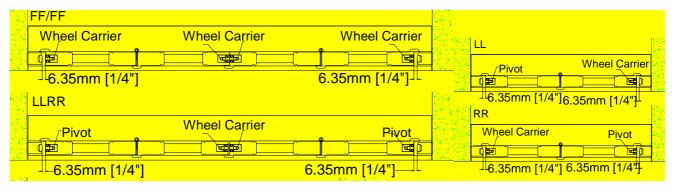
90° Floating Panels

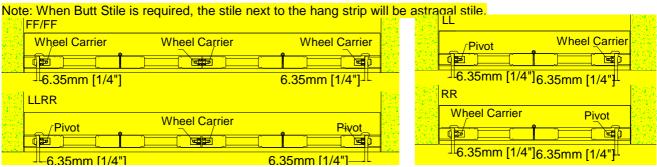


Note: For 90° Floating Panels outside mount, T Stopper will be supplied and the fascia return will protrude panel 3/4" for each side.



Optional (Hang Strip for Inside Mount Only)





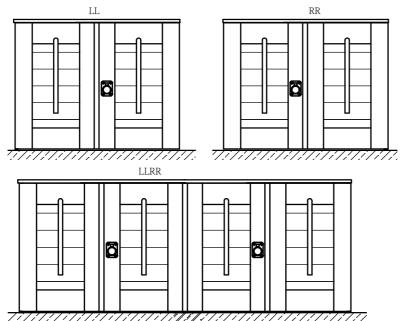
90 degree Bi Fold Track Shutters Framing Materials

Туре		Header Top Fascia Dimension Dimension		Light Block Strip Dimension	Hang Strip Dimension
	OM	3"		1 1/2"	
Header & Top Fascia& Light	OW	3 1/2"	1 7/8"	2 "	
Block Strip	IM	3"	1770	5/8"x3/4"	.08"x0.875"
	Semi-IM	3"		5/8"x3/4"	

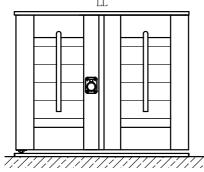
Note: It will be L shape light block strip for outside mount.

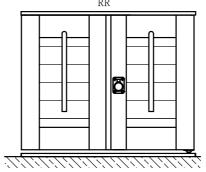
Ring Pull: The ring pull will be provided as default for both 90⁰ and 180⁰ Bifold Track Shutters. Customer need specify ring pull location on the order form. Ring pull location is measured from the floor to center of the ring pull in height direction. Ring pull color will match the hinge color.

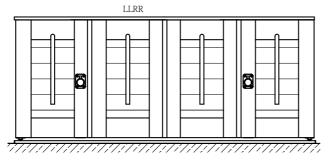
Please refer to below drawing of ring pull position for 180⁰ Bifold Track:



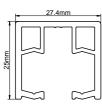
Please refer to below drawing of ring pull position for 90⁰ Bifold Track:







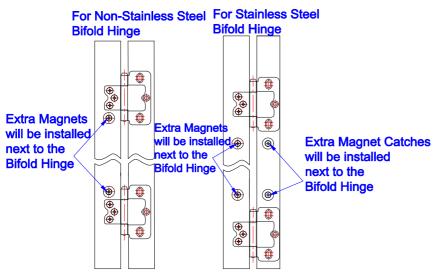
Track Dimension: Bottom Pivot Bracket for 90 degree bifold:



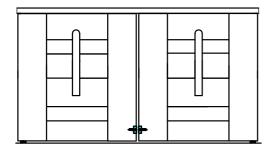
Top Track



Extra Magnets will be supplied for Bifold hinges: (only for the most top and bottom hinges)



Side Magnet: applied to the meeting stiles of LR panels



Extra magnet and Side Magnet



90⁰ Bi Fold Track Shutters Hardware Box

Parts
Wrench
Hinge Pin
Bottom Pivot Bracket
38.1mm screws for bottom pivot bracket
63.5mm screws for Frame

Track Shutters—Bypass

Guidelines and Specs:

		<u>Maximum</u>						
<u>Description</u>	<u>Minimum</u>	1 ¼"	1 1/4" 17/8" 21/2"		3½"; 4½"			
Single-Panel Width (Woodlore)	6"	N/A	24"	30"	30"			
Single-Panel Height	10"	N/A	133"	133"	133"			

Outside Mount

Max frame-to-frame width: window width + 3" Max frame-to-frame height: window height + 4½"

Semi-Inside Mount

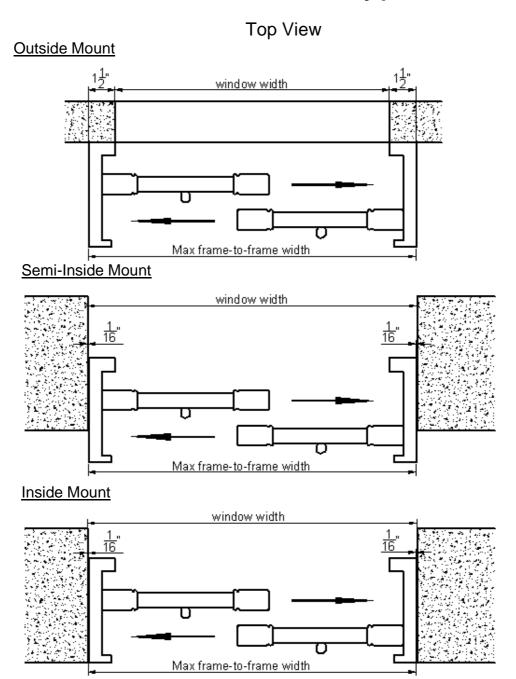
Max frame-to-frame width: window width - 1/8" Max frame-to-frame height: window height + 1 3/8"

Inside Mount

Max frame-to-frame width: window width - $^{1}/_{8}$ " Max frame-to-frame height: window height - $^{1}/_{8}$ "



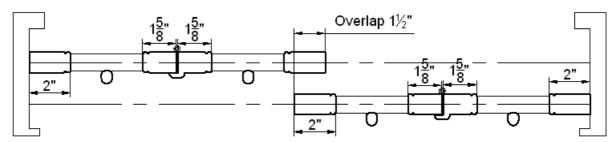
2014 Track Shutters—Bypass



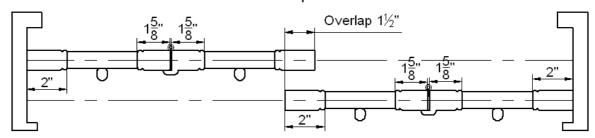
2014 Track Shutters—Bypass

Top View

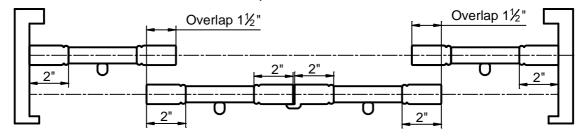
Combi - joined Panels (optional)



For shutters with 4 or more panels, please select "side open" or "center open" Side Open



Center Open



Stile: Only 2", 2 1/4" astragal stiles are available,

1 5/8" astragal stile only used for combi-joined panels.

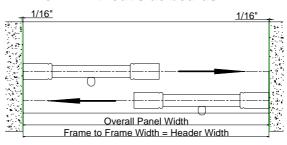
Center stile is not available.

Size Definition

For Semi-Inside/OM without side boards

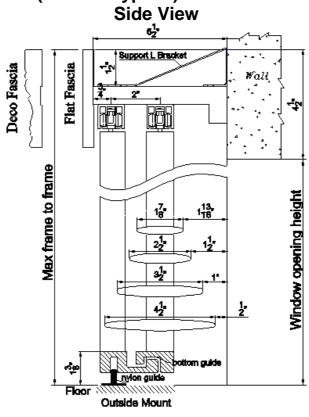
T Stopper T Stopper 7/16" Overall Panel Width Frame to Frame Width = Header Width

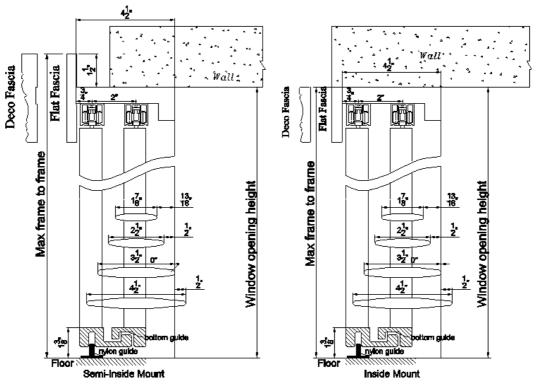
For IM without side boards



Note: For Semi-Inside/OM without side boards bypass, T Stopper will be supplied.

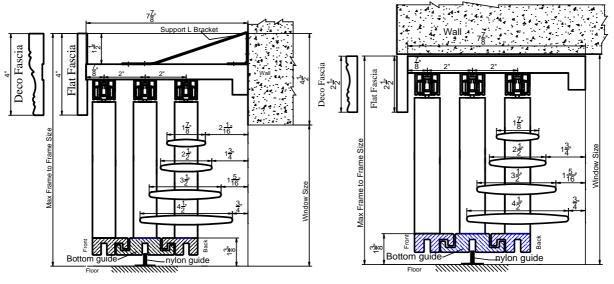
Mounting Options (Closed Bypass)





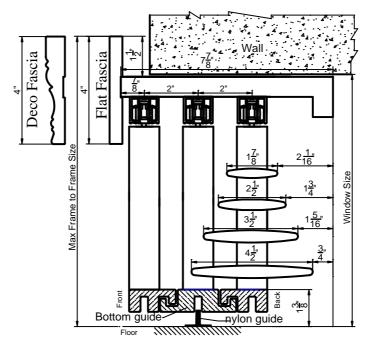


Mounting Options (Closed Bypass with 3 Tracks):



Outside Mount

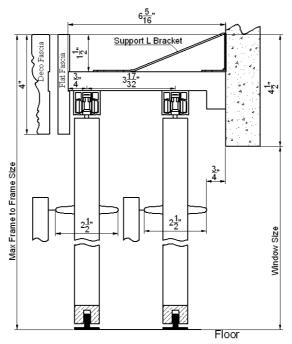
Inside Mount



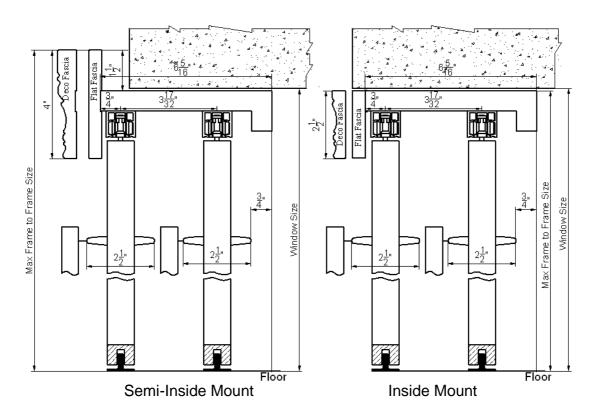
Semi-Inside Mount



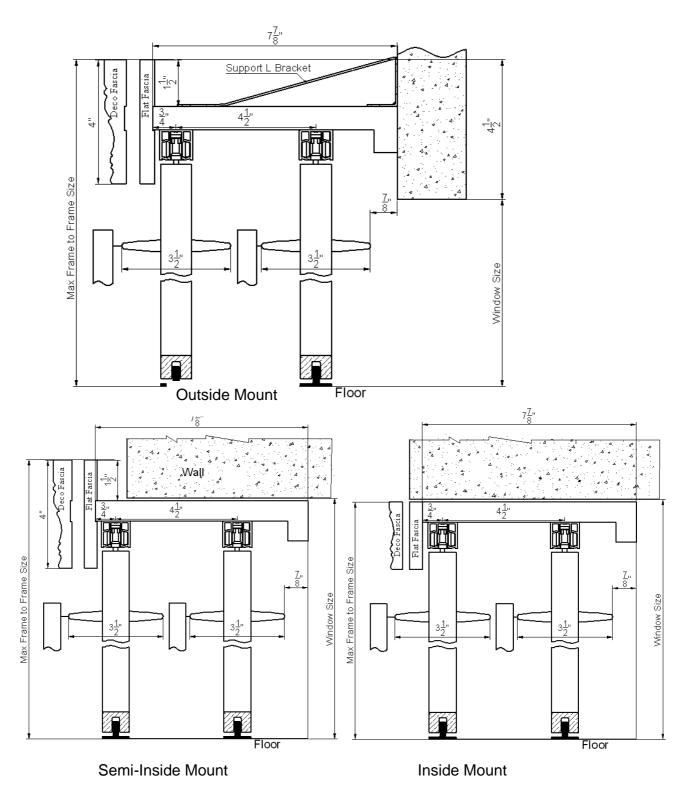
Mounting Options (Opened Bypass)
Only available in 2 ½" and 3 ½" louver sizes
2 ½" Louver



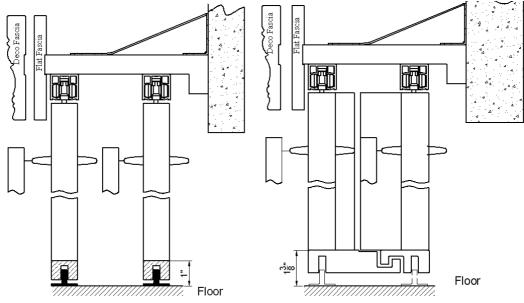
Outside Mount



3 1/2" Louver

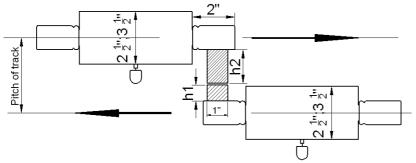






Default Bottom Guide Opened Bypass (Top View)

Optional Interlocking Bottom Guide



Pitch of track

U shape bottom guide			Interlocking bottom guide			
Louvei	Regular Tilt Rod Invisible tilt		Regular Tilt Rod	Invisible tilt		
2.5"	3 9/16"	2 3/4"	3 9/16"	3 9/16"		
3.5"	4 1/2"	3 5/8"	4 1/2"	4 1/2"		

Light block thickness for panel

U shape bottom guide		Interlocking bottom guide			
Louver		Regular Tilt Rod	Invisible tilt	Regular Tilt Rod	Invisible tilt
2.5"	h1	3/4"	3/4"	3/4"	1 9/16"
2.5	h2	1 9/16"	3/4"	1 9/16"	3/4"
3.5"	h1	1 3/16"	1 3/16"	1 3/16"	1 15/16"
3.5	h2	1 15/16"	1 3/16"	1 15/16"	1 3/16"

Woodlore Shutters
2014 Track Shutters—Bypass
Track Shutters Framing Materials

Track Shutters Framing Materials

Framing	Size						
L Shape Header	Header (Closed Bypass)	Header (Opened Bypass)	Supporting Strip				
(2 in 1)	3/4" x 51/2"* (Default for Outside Mount; Optional for Semi-Inside and Inside Mount)	³¼" x 6½" [*] (2½" Louver)	3/4" X 3/4"		1 pc		
Header with Supporting Strip	3/4" x 41/2"* (Default for Semi-Inside and Inside Mount; Optional for Outside Mount)	³ ⁄4" x 7 ¹³ / ₁₆ " [*] (3½" Louver)					
	Custom [*] ≤ 8"	Custom [*] ≤ 8"					
U Shape Side Frame	Side Frame (Closed Bypass)	Side Frame (Opened Bypass)	Supporting Strip	Side Fascia			
(3 in 1)	3/4" x 5 7/8"* (Default for Outside Mount; Optional for Semi-Inside and Inside Mount)	¾" x 6 ½"* (2½" Louver)				3/83/8" X	2 pcs
Side Frame with Supporting Strip	3/4" x 4 7/8"* (Default for Semi-Inside and Inside Mount; Optional for Outside Mount)	3/4" x 81/4"* (31/2" Louver)	³ ⁄4" X ³ ⁄4"	11/4 "			
& Side Fascia	Custom [*] <u><</u> 8"	Custom * < 8"					
Top Fascia	4" (Semi-inside and Outside Mount)						
(Plain/Deco)	½" x 2 ½" (Inside Mount)						
Top Fascia 4" (Semi-inside and Outside Mount)							
Return	N/A (Inside Mount)						

Woodlore Shutters
2014 Track Shutters—Bypass

Hardware Box						
Part						
Wrench						
Nylon Guide						
3/4 " screws for Nylon Guide						
Support L Bracket (based on the length of header)						
2 ½ " screws for support L bracket						
3/4 " screws for support L bracket						

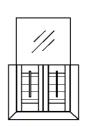
Special Options

Café Shutters

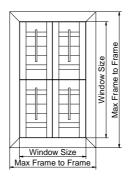
- The top of the panel requires a special finish.
 Please indicate "café shutter" when placing orders.
- The shutter does not come with recessed magnet on top.

Double-Hung Shutters*

- For total number of panels, please include panels in both rows.
- Bifold panel is not available under this option.
- For panel configuration, please provide panel fold for one row.
- The default location for the division point is the center unless specified otherwise.
- Horizontal T Post^{*} can be added for increased structural integrity.

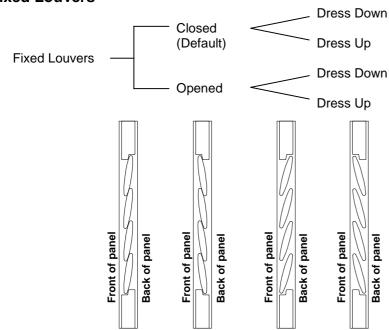








Fixed Louvers

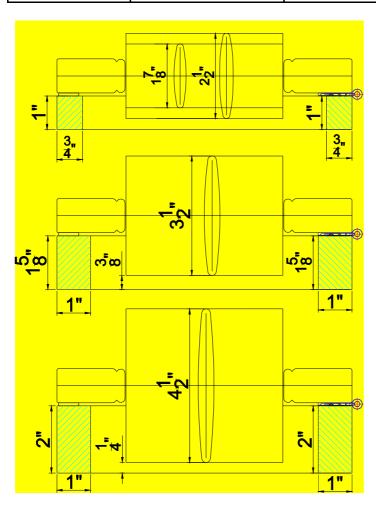


^{*}Surcharge applies. Please see Options and Surcharges page for details.

Batten size for Type E/F

• The batten is placed behind the Type E/F panel to block light.

Louver size	Batten Width	Batten thickness
1 7/8" & 2 1/2"	3/4"	<mark>1"</mark>
<mark>3 1/2"</mark>	<mark>1"</mark>	1 5/8"
4 1/2"	<mark>1"</mark>	<mark>2"</mark>



^{*}Surcharge applies. Please see Options and Surcharges page for details.

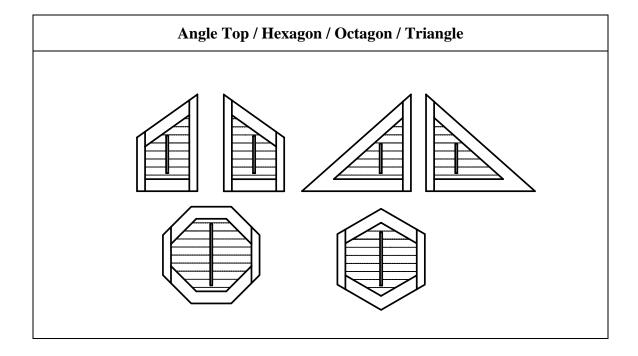


Specialties

Specialty Shapes*

Templates are required if it is an imperfect specialty. Delivery time is 8 weeks from the order confirmation date for all specialty shutters. Please refer to Specialties and Template Requirement sections for details.

All frames for specialty shutters will be made as solid frames (not with an insert). However, if there is a regular shutter below a specialty shutter and the frames for both shutters are separated by a divider strip, then the top frame will be made as a solid frame but the bottom frames will be made as regular frames with inserts. If the top frames and the side frames are not separated by a divider strip, both side frames and the bottom frames will be made as solid frames.



^{*}Surcharge applies. Please see Options and Surcharges page for details.



Pricing

1) By Max Frame-to-Frame N	leasurement:						
Regular Shutter							
Inside and Outside Mount	Width	х	Height	/ 144	х	\$/sq ft	
Track Shutter**							
Inside		Width	х	Height	/ 144	х	\$/sq ft
Semi-Inside and Outside Mour	nt	Width	Х	(Height-1½")	/ 144	Х	\$/sq ft
2) By Net Panel Measuremer	nt:	Width	Х	Height	/ 144	Х	\$/sq ft
3) By Window Size:							
	4-sided	(Width+4")	х	(Height+4")	/ 144	Х	\$/sq ft
	3-sided with Deco Sill Frame	(Width+4")	х	(Height+5")	/ 144	х	\$/sq ft
	3-sided with Designer Sill Cap	(Width+4")	х	(Height+8")	/ 144	х	\$/sq ft
2" Camber Deco Frame	3-sided with Sill Plate	(Width+4")	х	(Height+4")	/ 144	х	\$/sq ft
2" Classic Deco Frame	3-sided	(Width+4")	х	(Height+2")	/ 144	х	\$/sq ft
	2-sided with Deco Sill Frame	(Width+4")	х	(Height+3")	/ 144	х	\$/sq ft
	2-sided with Designer Sill Cap	(Width+4")	х	(Height+6")	/ 144	х	\$/sq ft
	2 sided with Sill Plate	(Width+4")	х	(Height+2")	/ 144	х	\$/sq ft
	2-sided	(Width+4")	х	(Height)	/ 144	х	\$/sq ft
	4-sided	(Width+6")	х	(Height+6")	/ 144	х	\$/sq ft
	3-sided with Deco Sill Frame	(Width+6")	х	(Height+6")	/ 144	х	\$/sq ft
	3-sided with Designer Sill Cap	(Width+6")	х	(Height+9")	/ 144	х	\$/sq ft
	3-sided with Sill Plate	(Width+6")	х	(Height+6")	/ 144	х	\$/sq ft
3" Ridge Deco Frame	3-sided	(Width+6")	х	(Height+3")	/ 144	х	\$/sq ft
	2-sided with Deco Sill Frame	(Width+6")	х	(Height+3")	/ 144	х	\$/sq ft
	2-sided with Designer Sill Cap	(Width+6")	х	(Height+6")	/ 144	х	\$/sq ft
	2-sided with Sill Plate	(Width+6")	х	(Height+3")	/ 144	х	\$/sq ft
	2-sided	(Width+6")	х	(Height)	/ 144	х	\$/sq ft
	4-sided	(Width+4 ½")	х	(Height+41/2")	/ 144	х	\$/sq ft
	3-sided with Deco Sill Frame	(Width+4 ½")	х	(Height+51/4")	/ 144	х	\$/sq ft
	3-sided with Designer Sill Cap	(Width+4 ½")	х	(Height+81/4")	/ 144	х	\$/sq ft
	3-sided with Sill Plate	(Width+4 ½")		(Height+41/2")	/ 144	х	\$/sq ft
3" Crown Z Frame	3-sided	(Width+4 ½")	х	(Height+21/4")	/ 144	х	\$/sq ft
	2-sided with Deco Sill Frame	(Width+4 ½")	х	(Height+3")	/ 144	х	\$/sq ft
	2-sided with Designer Sill Cap	(Width+4 ½")	х	(Height+6")	/ 144	х	\$/sq ft
	2-sided with Sill Plate	(Width+4 ½")	х	(Height+21/4")	/ 144	х	\$/sq ft
	2-sided	(Width+4 ½")	х	(Height)	/ 144	х	\$/sq ft



Pricing

4-sided	(Width+2 ½")	х	(Height+2½")	/ 144	х	\$/sq ft
	` ,		, ,			\$/sq ft
	` ,		, ,			\$/sq ft
3-sided with Sill Plate	(Width+2 ½")	х	(Height+2½")	/ 144	_	\$/sq ft
3-sided	(Width+2 ½")	х	(Height+11/4")	/ 144		\$/sq ft
2-sided with Deco Sill Frame	(Width+2 ½")	х	(Height+3")	/ 144	х	\$/sq ft
2-sided with Designer Sill Cap	(Width+2 ½")	х	(Height+6")	/ 144	х	\$/sq ft
2-sided with Sill Plate	(Width+2 1/2")	х	(Height+11/4")	/ 144	х	\$/sq ft
2-sided	(Width+2 ½")	х	(Height)	/ 144	х	\$/sq ft
4-sided	(Width+2")	х	(Height+2")	/ 144	х	\$/sq ft
3-sided with Deco Sill Frame	(Width+2")	х	(Height+4")	/ 144	х	\$/sq ft
3-sided with Designer Sill Cap	(Width+2")	х	(Height+7")	/ 144	х	\$/sq ft
3-sided with Sill Plate (N/A w/ Tilt out Z)	(Width+2")	х	(Height+2")	/ 144	х	\$/sq ft
3-sided	(Width+2")	Х	(Height+1")	/ 144	Х	\$/sq ft
2-sided with Deco Sill Frame	(Width+2")	х	(Height+3")	/ 144	х	\$/sq ft
2-sided with Designer Sill Cap	(Width+2")	Х	(Height+6")	/ 144	Х	\$/sq ft
2-sided with Sill Plate (N/A w/ Tilt out Z)	(Width+2")	х	(Height+1")	/ 144	x	\$/sq ft
2-sided	(Width+2")	х	(Height)	/ 144	х	\$/sq ft
Inside	Width	х	Height	/ 144	х	\$/sq ft
Outside 4-sided	(Width+3")	х	(Height+3")	/ 144	х	\$/sq ft
Outside 3-sided with Deco Sill Frame	(Width+3")	х	(Height+4½")	/ 144	х	\$/sq ft
Outside 3-sided with Designer Sill Cap	(Width+3")	х	(Height+7½")	/ 144	х	\$/sq ft
Outside 3-sided	(Width+3")	х	(Height+1½")	/ 144	х	\$/sq ft
Outside 2-sided with Deco Sill Frame	(Width+3")	х	(Height+3")	/ 144	х	\$/sq ft
Outside 2-sided with Designer Sill Cap	(Width+3")	х	(Height+6")	/ 144	х	\$/sq ft
Outside 2-sided	(Width+3")	х	(Height)	/ 144	х	\$/sq ft
Inside (max frame to frame measurement only)	Width	х	Height	/ 144	х	\$/sq ft
Outside 4-sided	(Width+3")	Х	(Height+3")	/ 144	х	\$/sq ft
Outside 3-sided with Deco Sill Frame	(Width+3")	х	(Height+4½")	/ 144	Х	\$/sq ft
Outside 3-sided with Designer Sill Cap	(Width+3")	х	(Height+7½")	/ 144	х	\$/sq ft
Outside 3-sided	(Width+3")	х	(Height+1½")	/ 144	х	\$/sq ft
Outside 2-sided with Deco Sill Frame	(Width+3")	х	(Height+3")	/ 144	х	\$/sq ft
Outside 2-sided with Designer Sill Cap	(Width+3")	х	(Height+6")	/ 144	х	\$/sq ft
Outside 2-sided	(Width+3")	х	(Height)	/ 144	х	\$/sq ft
	Width	х	Height	/144	Х	\$/sq ft
Outside Mount			(Height+3")	/144	х	\$/sq ft
	3-sided with Deco Sill Frame 3-sided with Designer Sill Cap 3-sided with Sill Plate 3-sided with Deco Sill Frame 2-sided with Designer Sill Cap 2-sided with Designer Sill Cap 2-sided with Sill Plate 2-sided 4-sided 3-sided with Deco Sill Frame 3-sided with Designer Sill Cap 3-sided with Designer Sill Cap 3-sided with Sill Plate (N/A w/ Tilt out Z) 3-sided 2-sided with Deco Sill Frame 2-sided with Designer Sill Cap 2-sided with Sill Plate (N/A w/ Tilt out Z) 2-sided with Sill Plate (N/A w/ Tilt out Z) 2-sided with Sill Plate (N/A w/ Tilt out Z) 2-sided with Designer Sill Cap 0-utside 3-sided with Deco Sill Frame 0-utside 2-sided with Deco Sill Frame 0-utside 2-sided with Deco Sill Frame 0-utside 2-sided with Deco Sill Frame 0-utside 3-sided 0-utside 3-sided with Deco Sill Frame 0-utside 2-sided with Deco Sill Frame	3-sided with Deco Sill Frame (Width+2 ½") 3-sided with Designer Sill Cap (Width+2 ½") 3-sided with Sill Plate (Width+2 ½") 3-sided (Width+2 ½") 2-sided with Deco Sill Frame (Width+2 ½") 2-sided with Designer Sill Cap (Width+2 ½") 2-sided with Sill Plate (Width+2 ½") 2-sided (Width+2 ½") 2-sided (Width+2 ½") 3-sided (Width+2 ½") 3-sided with Designer Sill Cap (Width+2") 2-sided with Designer Sill Cap (Width+2") 2-sided with Deco Sill Frame (Width+2") 2-sided with Designer Sill Cap (Width+2") 2-sided with Designer Sill Cap (Width+2") 2-sided with Designer Sill Cap (Width+2") 1-sided Width (Width+2") 1-sided Width (Width+2") 1-sided Width (Width+3") 0-utside 3-sided with Deco Sill Frame (Width+3") 0-utside 3-sided with Deco Sill Frame (Width+3") 0-utside 3-sided with Deco Sill Frame (Width+3") 0-utside 2-sided with Deco Sill Frame (Width+3") 0-utside 2-sided with Deco Sill Frame (Width+3") 0-utside 2-sided with Deco Sill Frame (Width+3") 0-utside 3-sided with Deco Sill Frame (Width+3")	3-sided with Deco Sill Frame (Width+2 ½") x 3-sided with Designer Sill Cap (Width+2 ½") x 3-sided with Sill Plate (Width+2 ½") x 3-sided (Width+2 ½") x 2-sided with Deco Sill Frame (Width+2 ½") x 2-sided with Designer Sill Cap (Width+2 ½") x 2-sided with Designer Sill Cap (Width+2 ½") x 2-sided with Sill Plate (Width+2 ½") x 2-sided (Width+2 ½") x 3-sided (Width+2 ½") x 4-sided (Width+2") x 3-sided with Deco Sill Frame (Width+2") x 3-sided with Designer Sill Cap (Width+2") x 3-sided with Sill Plate (Width+2") x 3-sided with Designer Sill Cap (Width+2") x 2-sided with Deco Sill Frame (Width+2") x 2-sided with Deco Sill Frame (Width+2") x 2-sided with Designer Sill Cap (Width+2") x 2-sided with Designer Sill Cap (Width+2") x 2-sided with Designer Sill Cap (Width+2") x 2-sided with Sill Plate (Width+2") x 1nside (Width 2") x 4-sided (Width+2") x 4-sided (Width+2") x 4-sided (Width+2") x 4-sided width Deco Sill Frame (Width+3") x 4-sided (Width+3") x 5-sided with Deco Sill Frame (Width+3") x 5-sided (Width	3-sided with Deco Sill Frame (Width+2 ½") x (Height+4½") 3-sided with Designer Sill Cap (Width+2 ½") x (Height+2½") 3-sided with Sill Plate (Width+2 ½") x (Height+2½") 3-sided with Deco Sill Frame (Width+2 ½") x (Height+1½") 2-sided with Designer Sill Cap (Width+2 ½") x (Height+1½") 2-sided with Designer Sill Cap (Width+2 ½") x (Height+6") 2-sided with Sill Plate (Width+2 ½") x (Height+1½") 2-sided with Sill Plate (Width+2 ½") x (Height+1½") 2-sided with Sill Plate (Width+2 ½") x (Height+1½") 2-sided (Width+2 ½") x (Height+2") 3-sided (Width+2 ½") x (Height+2") 3-sided with Deco Sill Frame (Width+2") x (Height+4") 3-sided with Designer Sill Cap (Width+2") x (Height+4") 3-sided with Designer Sill Cap (Width+2") x (Height+2") 3-sided with Deco Sill Frame (Width+2") x (Height+1") 2-sided with Deco Sill Frame (Width+2") x (Height+6") 2-sided with Designer Sill Cap (Width+2") x (Height+1") Inside Width x Height Height (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+1½") Outside 2-sided with Deco Sill Frame (Width+3") x (Height+1½") Outside 2-sided with Deco Sill Frame (Width+3") x (Height+1½") Outside 2-sided with Deco Sill Frame (Width+3") x (Height+1½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½") Outside 3-sided with Deco Sill Frame (Width+3") x (Height+4½")	3-sided with Deco Sill Frame (Width+2 ½") x (Height+4½") / 144 3-sided with Designer Sill Cap (Width+2 ½") x (Height+7½") / 144 3-sided with Sill Plate (Width+2 ½") x (Height+7½") / 144 3-sided with Deco Sill Frame (Width+2 ½") x (Height+1½") / 144 2-sided with Deco Sill Frame (Width+2 ½") x (Height+1½") / 144 2-sided with Designer Sill Cap (Width+2 ½") x (Height+6") / 144 2-sided with Designer Sill Cap (Width+2 ½") x (Height+6") / 144 2-sided with Sill Plate (Width+2 ½") x (Height+1½") / 144 3-sided (Width+2 ½") x (Height+1½") / 144 3-sided with Deco Sill Frame (Width+2") x (Height+7") / 144 3-sided with Designer Sill Cap (Width+2") x (Height+7") / 144 3-sided with Designer Sill Cap (Width+2") x (Height+7") / 144 3-sided with Designer Sill Cap (Width+2") x (Height+7") / 144 3-sided with Designer Sill Cap (Width+2") x (Height+7") / 144 2-sided with Designer Sill Cap (Width+2") x (Height+7") / 144 2-sided with Designer Sill Cap (Width+2") x (Height+6") / 144 2-sided with Designer Sill Cap (Width+2") x (Height+6") / 144 2-sided with Designer Sill Cap (Width+2") x (Height+6") / 144 2-sided with Designer Sill Cap (Width+2") x (Height+6") / 144 1-side Width x Height / 144 1-side Width x Height / 144 1-side Width x Height / 144 1-side 3-sided with Deco Sill Frame (Width+3") x (Height+3") / 144 1-side 3-sided with Deco Sill Frame (Width+3") x (Height+7½") / 144 1-side 2-sided with Deco Sill Frame (Width+3") x (Height+3") / 144 1-side 2-sided with Deco Sill Frame (Width+3") x (Height+3") / 144 1-side (max frame to frame measurement only)	3-sided with Deco Sill Frame



Options and Surcharges

Option	Surcharge	Remark
11/8" Louver	10%	
Beaded L Frame with 1/4" Thick Light Block	No surcharge	
L Frame with 1/2" & 1" Buildout	5%	
Deco Frame with ½", 1" & 1½" Extension	5%	
Custom extension	10%	Up to 2" for L Frames, Deco Frames and Hang Strip (OM) Up to 1" for Z frames (n/a for Tilt Out Z frame)
T Post	No surcharge	
T Post Extension	5%	Up to 2"
90 degree Corner Post & 135 degree Bay Post	No surcharge	
Custom Notch Out	10%	
Double Hung / Horizontal 13/4" T Post	10%	Bifold configuration not available
Custom Angle/Depth Bay Post	5%	Up to 2" for custom depth
Extra Light Block	Charge per linear ft	Please contact your Customer Account Specialist for details
Scribe Trim	Charge per linear ft	Please contact your Customer Account Specialist for details
Center Tilt Rod	No surcharge	
Offset Tilt Rod	5%	
InvisibleTilt™	10%	Panels over 48" will have a split InvisibleTilt tilt rod. Not available in 11/6" louvers.
Café Shutters	30%	Surcharge applies when the frame exceeds 5" beyond the top of the panel.
Fixed Louvers	No surcharge	Please indicate fixed position: up/down and open/close
Track (Bi Fold / Bypass)	40%	
Stainless Steel Hinges	5%	
Specialty Shapes	See specialty surcharge	
Flame Retardant Finish	10%	

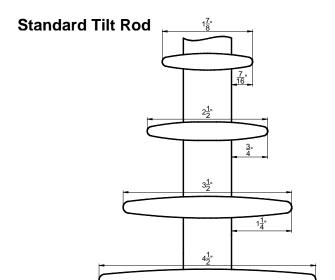


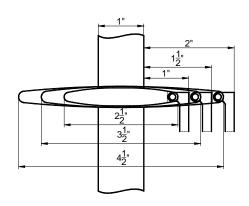
Appendix

Color Coordination Chart

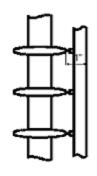
NO	Color ID	Color Name	Default Hinge Colour	Default Track Colour
1	001	Pure White		
2	003	Silk White	White	
3	004	Bright White		White
4	006	Pearl	Pearl	vvriite
5	009	Creamy	Bisque	
6	013	Bisque	Disque	

Louver Depth Clearance





Offset Tilt Rod

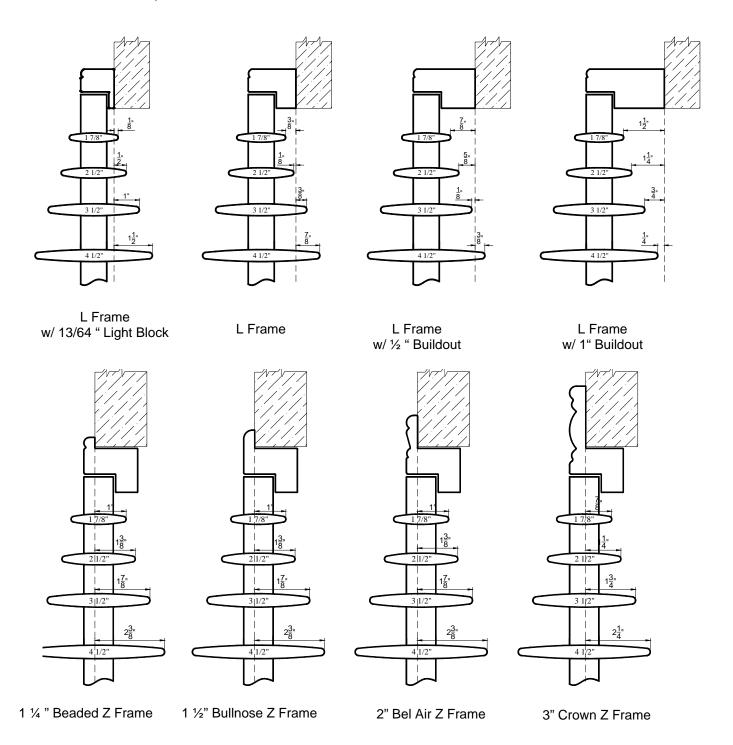


Offset tilt rod projects 1" from the edge of the louvers.

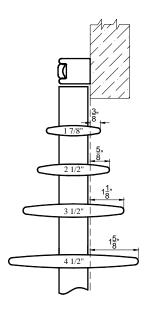
Louver Depth Clearance For Specific Frames

Louver Depth Clearance for

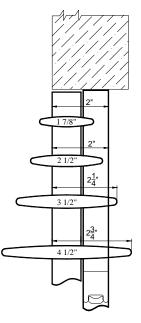
Offset tilt rod, add 1"



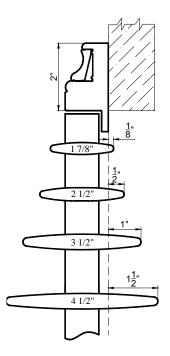
Louver Depth Clearance For Specific Frames



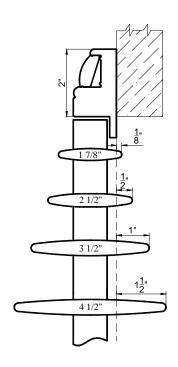
Hang Strip (beside the panel)



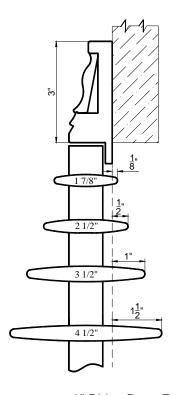
Hang Strip (behind the panel)



2" Classic Deco Frame



2" Camber Deco Frame



3" Ridge Deco Frame